


Ledertyp / Type:	Bovine corr. Grain						 DLH LEDERTECHNIK Floridsdorfer Hauptstr 29/5 A 1210 Vienna Tel: +43 1 278 13 57 Fax: +43 1 278 13 57 e-mail: dlh@dlh.at
Farbe / Colour:							
Nr.: / No.:	DLH-086						
Bemerkungen / Notes	Low quality crust						
MATERIALIEN / PRODUCTS	AUFTRÄGE / APPLICATIONS						ARBEITSWEISE / PROCESS
	1	2	3	4	5	6	
Binder 5543	150						1) Impregnation 250 g/m2 hang over one night 2) Bottom coat 1x Roller coater 120g/m2 rest min 5 hours rotopres 120°C, buff with paper 800 3) Cover coat 2 x Roller coater, rotopress 1x Roller coater 4) Top coat 1x Roller coater,
Penetrator DN	200						
Filler PL1		1000					
Vernetzer A100		5		5			
Binder 8814			150				
Binder A95			250				
Compact HF			200				
Filler WS			100				
Woda	200						
Pigment			120				
Polyton L260				500			
Polyton L600				500			
Repex			5				
Binder 51225	150						