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| <b>Ledertyp / Type:</b>       | Shoe upper full grain          |          |          |          |          |          |  <p>Floridsdorfer Hauptstr 29/5<br/>A 1210 Vienna<br/>Tel: +43 1 278 13 57<br/>Fax: +43 1 278 13 57<br/>e-mail: dlh@dlh.at</p> |
| <b>Farbe / Colour:</b>        | blue                           |          |          |          |          |          |   |
| <b>Nr.: / No.:</b>            | DLH - 035                      |          |          |          |          |          |   |
| <b>Bemerkungen / Notes</b>    |                                |          |          |          |          |          |   |
| <b>MATERIALIEN / PRODUCTS</b> | <b>AUFTRÄGE / APPLICATIONS</b> |          |          |          |          |          | <b>ARBEITSWEISE / PROCESS</b>   |
|                               | <b>1</b>                       | <b>2</b> | <b>3</b> | <b>4</b> | <b>5</b> | <b>6</b> |   |
| K-Pigment                     | 100                            |          |          |          |          |          | <b>1) Bottom coat</b><br>2x spray, plate 100°C  |
| Anilin extra                  | 40                             | 40       |          |          |          |          |   |
| Wachstop ZW                   | 60                             |          |          |          |          |          |   |
| Filler WS                     | 80                             |          |          |          |          |          | <b>2) Effect coat</b><br>1x spray   |
| Compact C30                   | 80                             |          |          |          |          |          |   |
| Polyton W780                  | 80                             |          |          |          |          |          |   |
| Compound LW                   | 100                            |          |          |          |          |          | <b>3) Top coat</b><br>1x spray, milling, rotopress  |
| Water                         | 400                            | 360      | 360      |          |          |          |   |
| E-Lack 771                    |                                | 600      | 600      |          |          |          |   |
| Modifikator 197               |                                |          | 40       |          |          |          |   |
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