


<b>Ledertyp / Type:</b>	Varnish snake imitation						 <p>Floridsdorfer Hauptstr 29/5 A 1210 Vienna Tel: +43 1 278 13 57 Fax: +43 1 278 13 57 e-mail: dlh@dlh.at</p>
<b>Farbe / Colour:</b>	brown						
<b>Nr.: / No.:</b>	DLH - I 460						
<b>Bemerkungen / Notes</b>							
<b>MATERIALIEN / PRODUCTS</b>	<b>AUFTRÄGE / APPLICATIONS</b>						<b>ARBEITSWEISE / PROCESS</b>
	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	
K-Pigment	100						<b>1) Bottom coat</b>
Compact SP	400						2x roller coating, rotopress
Polyton W 940	135						1-2x roller coating
Penetrator DN	15						
Celloderm Schutzlack		200	300				<b>2) Effect coat</b>
BAc/Alcohole 6:4		800	700				1x print
Anilin extra		5					
E-Lack 2017		10-20					<b>3) Intermediate fix coat</b>
DLH Varnish SH-A				100			1x spray
DLH Varnish SH-B				50			
							<b>4) Varnish</b>
							1x curtain coating