


Ledertyp / Type:	Corrected grain varnish						 <p>Floridsdorfer Hauptstr 29/5 A 1210 Vienna Tel: +43 1 278 13 57 Fax: +43 1 278 13 57 e-mail: dlh@dlh.at</p>
Farbe / Colour:	blue						
Nr.: / No.:	DLH - I 458						
Bemerkungen / Notes							
MATERIALIEN / PRODUCTS	AUFTRÄGE / APPLICATIONS						ARBEITSWEISE / PROCESS
	1	2	3	4	5	6	
K-Pigment	100						1) Bottom coat
Compact SP	400						2x roller coating, rotopress
Polyton W 940	135						1-2x roller coating
Penetrator DN	15						
Polyton L 260		80		300			2) Intermediate fix
Polyton M 300		20		700			1x spray
Water		100					
Celloderm Schutzlack			200				3) Effect coat
BAC/Alchole 6:4			800				1-2x print
Perlpigment			2-5				
Anilin extra			10-20				4) Intermediate fix coat
DLH Varnish SH-A					100		1x spray
DLH Varnish SH-B					50		
							5) Varnish
							1x curtain coating